*	•								
Work Orde		3405		*78405*) 3 (Page 1
Item ID:	D350-607-5	41		Accept	*N900	00404	00*	Setup Sta	
Revision ID:			•		NMI	10401	()()"	Setup Sta	" *NS1*G
Item Name:	Heli-Utility-B	Basket					_ 1	Sto	^{op} *NS2*´
Start Date:	09/01/2012	Start Qty: 1.00	*1*		Cust Item	ID:			1 4 1 7
Required Date:	23/01/2012	Req'd Qty: 1.00	*1*		Customer:				
Reference:			•						
Approvals:	Process Pla	in: MLJ	Date: 12 01	29 Tooling:	D	Pate:		Run Sta	"NR1"
	QC:		Date:	SPC (Y/N):	D)ate:		Sto	*NR2*
Sequence ID/ Work Center II)	Operation Description	*5	Set Up/ Run Hours	Tool ID	Tool # Pla	an Accep	t Reject Qty	Reject Insp. Number Stamp
Draw Nbr	Rev	ision Nbr		110415			- Qiy	- Qiy	Number Stamp
D350-607-3	A	-							
100				0.00					
100		DOCUMENT CONTRO	L				D	7-401	MLJ 12-1-
DC		Memo		0.00				J '	
Document Control		Photocopy b	luefile & type labels per	PPPD350-607-541 CHG00)2 Dizlo:1.	ات	_		(v
					1	`(
110		Pick Kit		0.00					
110		I ION INII		0.00				_ /~	2-6/-18.
Packaging		Memo		0.00			_>	P 10	2-01-18
Packaging		**** Mask is sand area for	abel plate to size of D408 r label, apply label****	6 label, use scotchbrite rec	1 pad to lightly				
120		QC4- 100% Inspect kits	for completeness	0.00					
120				0.00	2/01/19		(71)	_	
Quality Control		Memo		0.00	- 1-1/11				

Dart Aerospace	Ltd
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W/O:			WO	RK ORDER CHANGE	:5		T	•	•
DATE	STEP	PRO	OCEDURE CHAN	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date:	
	R	esolution:	Disposition	n:	QA: N/C C	losed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCI	7)			
DATE	STEP	Description of NC		Corrective Action Section		Verific		Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		on C	Chief Eng	QC Inspector
1	1				1	1		l	

Work Order ID 78405 January-09-12 8:57:30 AM				*784	105*						Page 2
Item ID: D350-607-541 Revision ID: Item Name: Heli-Utility-Basket				Accept	*N900	040	100)* ፡	Setup	Start Stop	*NS1* *NS2*
Start Date: Required Date: Reference:	09/01/2012 23/01/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item 1 Customer:	D:					IN 57
Approvals:	Process Pla	ın:	Date:			ite:		1	Run	Start Stop	*NR1* *NR2*
Sequence ID/ Work Center II 130 *130* Packaging Packaging	D	Operation Description Pick Kit Memo Package as p	- per PPPD350-607-541	Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accept Qty	Rej Qty		Reject Insp. Number Stamp
140 *140* QC Quality Control		QC21- Final Inspection -	Work Order Release	0.00						P	-11/2049

M.L.J 12/01/20

Da	rt	A	er	0	S	p	a	C	е	L	t	d	
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W/O:		WORK ORDER CHANGES		ef.			
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #: Pault Category: NC	R: Yes	No DQ	\:	Date: _	

	Resolution:		Disposition	on:	QA: N/C Clos	sed:	Date:		
NCR:		,	WORK ORE	DER NON-CONFORMA					
		Description of NC		Corrective Action Section	Verification	Approval	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector	
		•							

Picklist Print

January-09-12 8:57:34 AM

Work Order ID: 78405

78405

Parent Item:

D350-607-541

D350-607-541

Parent Item Name: Heli-Utility-Basket

Start Date: 09/01/2012

Required Date: 23/01/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC

11.02.09 add to install label DD verf by:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-607-514 * D350-607 Quick Release Basket Moun	7-511*	Manufactured	No			110	Each	0.0000	**	77	FRE	6	
*D2690-6 *D2690-6* Lanyard Assembly	•	Manufactured	No			110	Each	5.0000	**	B	R6	9/8	P
				Location		Loc (<u>Otv</u>	Loc Code					•
				ST016			5		_		_		
Д 3912-041					74515		5				_		
1	l di ata	Manufactured	No			110	Each	3.0000	1	1			
D3912-04 Eyebolt Receiver Assembly	.1								**	SF	> ,		
				Location		Loc (<u>)ty</u>	Loc Code					
				st507	7/201		3			1.7	-		
D4030 - 041		Manufactured	No	-	76291	110	3 Each	0.0000	1	/X	-		
D4930-04 Long Basket Assembly (350)	.1	Manufactured	110			110	Lacii	0.0000	**	78	406	A	<u> </u>
D4085-3		Manufactured	No			110	Each	4.0000	1	1			
D4085-3 Placard, Instructions									**	Sop	D-	0)-(8
				Location		Loc C	<u>)ty</u>	Loc Code		-			
				ST122			4			+	_		
					71518		4			//\	_		

Dart Aerospace Ltd W/O: WORK ORDER CHANGES DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr

Part No	<u> </u>	PAR #:	Fault Categ	Jory:	NCR: Yes N	lo DQA:	Date: _	
	Res	olution:	Disposition	ı:	QA: N/C Clo	sed:	Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)			
DATE STI		Description of NC		Corrective Action Section	n B	Verification	Approval Chief Eng	Approval
	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		QC Inspector

Approval QC Inspector

Picklist Print January-09-12 8:57:34 AM						.,		Page 2
Work Order ID: 78405 Parent Item: D350-607-541 Parent Item Name: Heli-Utility-Basket			8405*)350-607-5	41*			rt Date: 09/01/2012 art Qty: 1.00	Required Date: 23/01/2012 Required Qty: 1.00
D4151-041 *D4-151-041* Basket Fwd Hardpoint Assembly, Lower	Manufactured	No		110	Each	4.0000	**St	>
D4151-043 *D4151-043* Basket Fwd Hardpoint Assembly, Upper	Manufactured	No	<u>Location</u> ST134 76303	<u>Loc</u> 110	Oty 4 4 Each	Loc Code 5.0000	**	P.
54150-041 *F34-1-50=041* Attachment Arm Assembly	Manufactured	No	Location ST134 73562 77126	<u>Loc</u> 110	Otv 5 3 2 Each	<u>Loc Code</u> 5.0000	** = 1X	- - -
AN4-13A *AN4-13A*	Purchased	No	Location ST134 75239 76300 77605	<u>Loc</u> 110	Oty 5 1 2 2 Each	<u>Loc Code</u> 570.0000		12-01-18
			Location ST357 118078 119449 T19798	<u>Loc</u>	Oty 570 8 490 72	Loc Code	GX.	

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Dart Ae	rospace	e Ltd								,
W/O:			WO	RK ORDER CH	ANGES					•
DATE	STEP	PRO	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cated	iorv.		ICR: Yes	No DQ	A:	Date:	
1 411 110		esolution:	_							
NCR:			WORK ORDE	R NON-CONFO	RMAN	CE (NCF	R)			
		Description of NC	•	Corrective Action	Section B		Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Descrip	otion 	Sign & Date	k Sect	ion C	Chief Eng	QC Inspector
		·								

		Description of NC		Corrective Action Section B		Verification	Approval	Approval
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto
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Picklist Print January-09-12 8:57:34 AM									Page 3
Work Order ID: 78405 Parent Item: D350-607-541 Parent Item Name: Heli-Utility-E	kasket		405* 850-607- <i>!</i>	541*					
Turent Rem Name. Then outly E	, asket						rt Date: (art Qty: 1	.00 .00	Required Date: 23/01/2012 Required Qty: 1.00
AN4C15 BOLT	Purchased	No		110	Each	61.0000	**	1 SP) .
			Location ST358 118652 119531 120124	<u>Lo</u>	61 11 10 40	Loc Code			- - -
5 *AN310C4*	Purchased	No		110	Each	42.0000	, l **	9	·
			Location ST344 1 <u>18626</u> 119324	Lo	42 17 25	Loc Code			- -
MS17984-C413 * MS17984-C41 PIN, QUICK RELEASE	Purchased 3*	No		110	Each	18.0000	1 **	SP	12-01-18.
			Location ST315 114340 118612 119623 120123	<u>Lo</u>	18 1 2 5	Loc Code			- - - -

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W/O:			WORK ORDER (CHANGES					₫.
DATE	STEP	PR	OCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				į					
				:	·				
Part No	<u> </u>	 PAR #:	Fault Category:	NCR:	Yes	No DQ	A:	Date:	

NCR:			WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Verification	Approval	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector				
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Picklist Print January-09-12 8:57:35 AM									Ī	Page
Work Order ID: 78405		*784	05 *							
Parent Item: D350-607-541			50-607-	5/1*						
Parent Item Name: Heli-Utility-Bask	et	1 7. 1.	,,,-,,,,,,) 1		Star	Date: 09/0	1/2012	Required Date: 23/01/2	2012
						Star	t Qty: 1.00	ı	Required Qty: 1.00	
MS21042L4	Purchased	No		110	Each	8,007.000	, 6	6		
MS210421 4							**	Sī	·	
		Le	ocation	Lo	c Qty	Loc Code				
		ST	300		8007		_		-	
			117441		51		_		-	
			117601 118451		342 133		_		-	
·			119017		2481		_	COK	-	
			119075		5000					
MS24665-151	Purchased	No		110	Each	359.0000	1	1		
M\$24665-151						*	**	S	P.	
		Lo	cation	Loc	c Qty	Loc Code				
		ST	309		359		_			
NACIGIGIA			17566		359		_	-(X-		
NAS1515H4L	Purchased	No		110	Each	194.0000	2 *	2		
*NAS1515H4I *						*	** 	-S7	· .	
			<u>cation</u>	Loc	e Oty	Loc Code				
		FG			8					
		CT	103691		8		_			
		51	277 118709		186 186		_	JV		
NAS1149F0432P	Purchased	No		110	Each	334.0000	12 -	12		
NIA C1140E0422	D				244	_			1201-10	
*NAS1149F0432 Washer	-					•		201	12-01-18.	
			<u>cation</u>	Loc	: Oty	Loc Code				
		ST	275		334		_			
			119638		34		_	DX		
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W/O:	-		V	ORK ORDER CHANGE	S			*
DATE	STEP	PRO	CEDURE CH		Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Ca	tegory:	NCR: Yes	No DQA:	Date: _	
	R	esolution:	Disposit	ion:	QA: N/C Cl	osed:	Date: _	
NCR:		V	VORK ORI	DER NON-CONFORMA	NCE (NCR)		
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	n B Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector

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January-09-12 8:57:35 AM

Work Order ID: 78405

Parent Item: D350-607-541

Parent Item Name: Heli-Utility-Basket

78405

D350-607-541

Start Date: 09/01/2012

Required Date: 23/01/2012

Page 5

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0463R *NAS1149C0463R*

Purchased

No

110

Each

1,287.000

Location	Loc Oty	Loc Code	
FP001	1		
115358	1		
ST297	1286		
117735	286		- 3x
119097	1000		

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	WORK ORDER CHAI	NGES				•
STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	3					
	STEP		STEP PROCEDURE CHANGE By			STEP PROCEDURE CHANGE By Date Qty Chief Eng /

Part No: _		_ PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
	Resolution:		Disposition:	QA: N/C Closed	l:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Verification	Approval	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector			
						7					

DART AEROSPACE LTD.

HEFERENCE ONLY

D350-607-3 Page 17 of 19



Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-541	80.7 lb	± 49.1 in	± 3962 in-lb	135 in	10895 in-lb
(Standard Basket)	36.6 kg	± 1.25 m	± 45.8 m-kg	3.43 m	125.5 m-kg
D350-607-543	65.7 lb	± 49.1 in	± 3226 in-lb	135 in	8870 in-lb
(Lightweight Basket)	29.8 kg	± 1.25 m	± 37.3 m-kg	3.43 m	102.2 m-kg
D350-607-545	58.7 lb	± 49.1 in	± 2882 in-lb	135 in	7925 in-lb
(Standard Basket)	26.2 kg	± 1.25m	± 32.8 m-kg	3.43 m	89.9 m-kg
D350-607-547	47.7 lb	± 49.1 in	± 2342 in-lb	135 in	6440 in-lb
(Lightweight Basket)	21.6 kg	± 1.25 m	± 27.0 m-kg	3.43 m	74.1 m-kg
D350-607-511 (Quick Release Basket Mounting Kit)	7.2 lb 3.3 kg	± 36.9 in ± 0.94 m	± 266 in-lb ± 3.1 m-kg	135 in 3.43 m	972 in-lb 11.3 m-kg

5.0 PARTS LIST

2.0	PARTO LIST						
QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	Х	···				D350-607-543	HELI-UTILITY-BASKET
		Х				D350-607-545	HELI-UTILITY-BASKET
	.53100-		X			D350-607-547	HELI-UTILITY-BASKET
1.1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					_X =	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
	·	i.i.		4	4	D3910-3	X-TUBE LUG
4 .	1	-1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
			· -	8	- 8	D3984-030	RUBBER EXTRUSION, X-TUBE
7 1						D4030-041	LONG BASKET ASSY
f	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1	٠.		D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
/1	1	1	1		1	D4085-3 '	PLACARD-INSTRUCTIONS
1					1	D4086-200	PLACARD, MAX LOAD
	1				1	D4086-215	PLACARD, MAX LOAD
		1			1	D4086-220	PLACARD, MAX LOAD
			1		1	D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
/1	1	1	1		1	_D4150-041	ATTACHMENT ARM ASSY
71.	1	1 =	1		· 1·	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
7 1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
/6	6	6	6		6	AN4-13A	BOLT
				16	16	AN4-14A /	BOLT
71	1	1	1		1	-AN4C15	BOLT
1 1	1	1	1		1	AN310C4 /	CASTELLATED NUT
71	1	1	59479 4 - 57	457, \$77.5	1	MS17984-C413 ,	QUICK RELEASE PIN
/ 6	6	6	6	16	. 22	MS21042L4 -	NUT (OR MS21042-4)
71	1	1	1		1	MS24665-151 *	COTTER PIN
/ 2	2	2	2	e 2.00	2	NAS1515H4L	WASHER
12	12	12	12	32	44	NAS1149F0432P	WASHER
3	3	3	3	•	3	NAS1149C0463R	WASHER

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Revision: A
Date: 10.06.28